

LASER-PRO: CATALOGUE OF SERVICES

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Applicants

- Small and Medium-sized Enterprises (SMEs) and / or mid-cap Innovative Companies:
 - from all activity fields addressing following application areas: Sustainable
 Manufacturing / Semiconductor Technology / Biomedical Innovations / Digital and
 3D Printing

Type of company		Staff headcount	(and) Turnover	(and/or) Balance sheet total
Mid-cap		<3,000	N.A.	N.A
SME	Medium-sized	<250	≤ 50 M€	≤ 43 M€
	Small	<50	≤ 10 M€	≤ 10 M€
	Micro	<10	≤ 2 M€	≤ 2 M€





Technical services



Summary of technical services

Hilase

- Laser Shock Peening
- Laser Induced Damaged Treshold
- Laser Micro-machining and Surface treatment
- Laser and Thermal Modelling
- Heat-smart components' development
- Trainings

FTMC

- Long-term expertise in laser microfabrication with ultrashort-pulse lasers
- Equipment for Laser microfabrication
- Access to infrastructure
- Free form glass cutting
- Laser-induced selective metallization of dielectrics
- Industrial 3D metal printing
- Optical coatings
- Development of new laser sources



Laser Shock Peening (LSP) – HiLASE

- What: laser treatment increases fatigue life components of metallic components.
- Where: Dolní Břežany, Czech Republic
- For whom: manufacturers and developers of mechanical components
- Why: The main advantages of LSP include the high depth of introduced compressive stresses
- Link: https://www.hilase.cz/en/produkty/lasershock-peening-lsp/





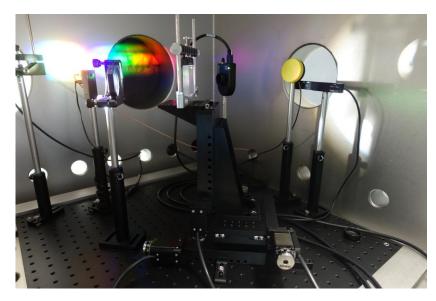




Laser Induced Damage Treshold (LIDT) – HiLASE

- What: top-class testing of materials and components on resistence to laser irradiation.
- Where: Dolní Břežany, Czech Republic
- For whom: manufacturers and developers of optical components
- Why: Thanks to having the best laser in the Czech Republic, we are able to provide the best in the laser field. We also offer case studies
- Link: https://www.hilase.cz/en/produkty/laserinduced-damaged-threshold-lidt/





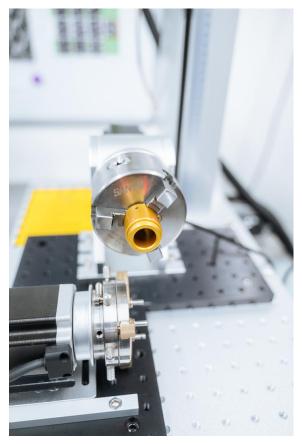




Laser Micro-machining and Surface treatment (LMM) – HiLASE

- What: high precision cutting and drilling, micro and nanostructuring for functional surfaces.
- Where: Dolní Břežany, Czech Republic
- For whom: Surface specialists
- Why: We can offer one of the best testing and processing of materials, thanks to our advanced technologies.
- **Link:** https://www.hilase.cz/en/produkty/laser-micromachining-lmm/









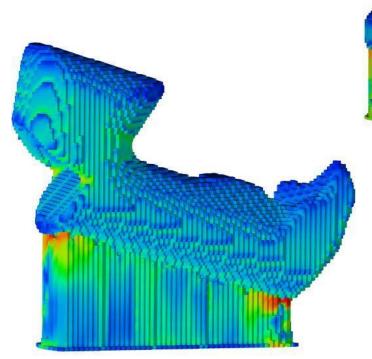
Laser and Thermal Modeling – HiLASE

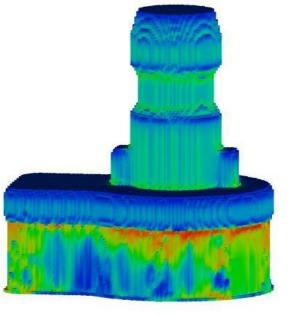
• **What:** consultations, analyses, calculations, simulations.

• Where: Dolní Břežany, Czech Republic

• For whom: Laser Developers

• Why: In our center we offer unique technologies, interesting solutions of thermal modeling of lasers optomechanics components.



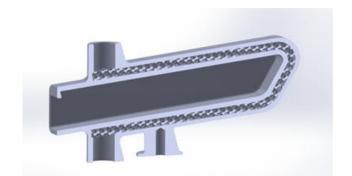


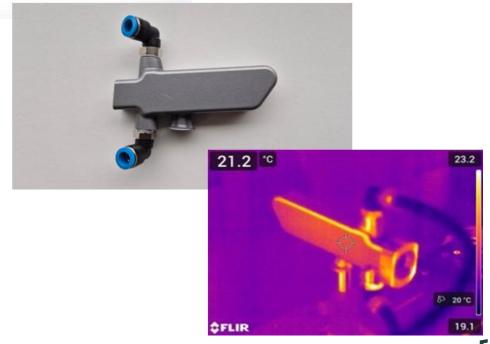




Heat-smart components' development – HiLASE & CARDAM

- What: consultations, analyses, design, calculations, simulations, small-scale production, testing.
- Where: Dolní Břežany, Czech Republic
- For whom: Laser Developers
- Why: We offer a collaborative development of 3D printed optomechanical components with enhanced heat management using mathematical structures.



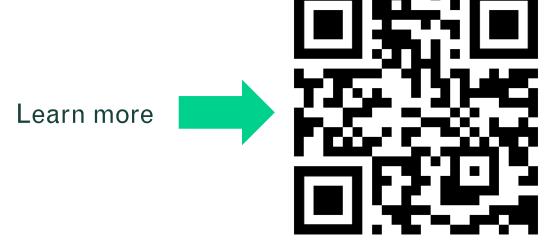




Trainings—HiLASE

- What:
 - Laser Safety Trainings
 - Lase Safety Officer Training
 - Laser Maintenance
 - Laser Mechanics
 - Customized Laser Trainings High Power Lasers,
 Laser technologies LMM/LSP
- Where: Dolní Břežany, Czech Republic
- For whom: Laser users and developers
- Why: Professional teaching team of laser technology experts and practical part in our Edulab.









Equipment for laser microfabrication—FTMC

- What: Laser microfabrication trials on various materials, processes: cutting, drilling, surface modification
- Where: Vilnius, Lithuania
- **For whom:** SME interested in application of laser microfabrication processes in their production.
- Why: A broad range of process parameters, with experience in microfabrication on various materials (dielectrics, glass, metals, etc.)

Lasers:

femtosecond lasers **Pharos, Carbide** (Light Conversion); picosecond lasers **FemtoLux, Atlantic, PL10100** (Ekspla); nanosecond lasers **Baltic HP** (Ekspla); Pulsed CO₂ laser **Diamond E150** (Coherent); optional *optical harmonic generation* at 532 nm, 355 nm and 266 nm wavelength;

Working stations for laser microfabrication with XYZ performance:

- Akoneer, Aerotech, Feinmess, Physical Instruments; Galvanometric scanners for guiding laser beams:
- ScanGine 14, HurryScan 14, ScanCube 10 (Scanlab) for 1064 nm, 532 nm and 355 nm wavelength;

Analytic equipment:

Scanning electron microscope JSM-3490LV (JEOL) with EDS/WDS analysis (Oxford instruments); Optical microscopes Olympus BX51TF, NIKON ECLIPSE; UV-VIS-IR spectrophotometer Perkin Elmer 9500; Stylus profiler Dektak 150+ (Veeko); Optical profiler Sensofar Atomic force microscope VEECO





Access to infrastructure – FTMC

- What: EOS EOSINT M280 an industrial 3D laser printer
 - Laser: 200 W built-in Yb (Ytterbium) CW fibre laser
 - Wavelength: 1060-1100 nm
 - Processing area: 250 x 250 x 325 mm
 - **Positioning speed:** XY galvoscanner up to 7 m/s
 - **Degrees of freedom:** XY printing area, Z axis
 - **Precision:** Layer thickness 20 mm
 - Control: Complete computer control with the import of CAD files
 - Supported files: 3D CAD files adapted to EOS machine
 - Application areas: Machinery, automotive, aviation, medicine, prototyping
- Where: Vilnius, Lithuania
- For whom: SMEs who need complex 3D metal components
- Why: Opportunity for prototyping components for various applications, including machinery, automotive, aviation, and medical.







Access to infrastructure – FTMC

- What: Laser microfabrication system MASTER DUO
 - Laser: Atlantic 60 (Ekspla Ltd), pulse duration 10 ps; up to 80 W @ 1064 nm, 1 MHz rep rate.
 Femtolux (Ekspla LtD), pulse duration 350 fs 1 ps, up to 50 W @ 1030 nm., 4 MHz, MHz, GHz, MHz+GHz burst modes
 - Wavelength: 1064 nm, 532 nm, 355 nm, 1030 nm, 515 nm.
 - Processing area: 600x300x150 mm (XYZ)
 - Positioning speed: XY galvoscanners 4 m/s, polygon scanner 100 m/s, positioning axis 2 m/s
 - **Degrees of freedom:** XY stage, 2 Z axes (Galvoscanner, objective), 2 rotational axes
 - **Precision:** 2 μm
 - Control: Complete computer control with the import of CAD files, advanced vision control with CCD cameras
 - Supported files: G code, DXF, PLT, STL (3D) files
 - **Application areas:** Machinery, electronics, medical devices, photovoltaics
- Where: Vilnius, Lithuania
- For whom: SME interested in application of laser microfabrication processes in their production.
- Why: Opportunity to test laser process for such applications as machinery, electronics, medical devices, photovoltaics



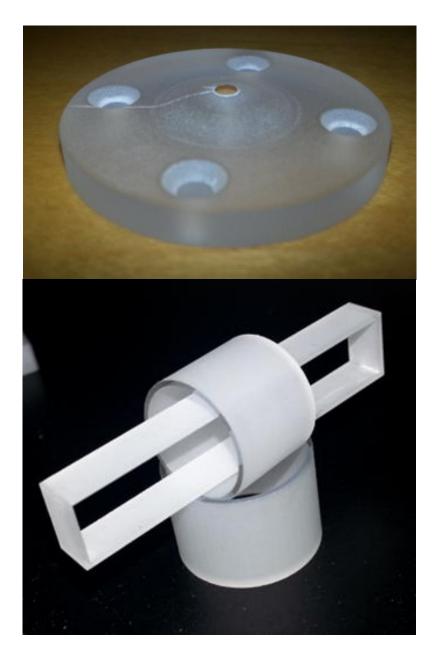




Free form glass cutting - FTMC

- What: Laser-based techniques such as rear-side glass processing can offer high quality and throughput, which can be used for glass drilling, cutting and milling applications.
- Where: Vilnius, Lithuania
- For whom: Hi-tech photonics companies and SMEs
 who work with various forms of glass components
- Why: The laser-milled feature sizes can be reduced to 60 μm. Laser cuts are taper-less, extremely high aspect ratio features that can be fabricated. Laser-based processing can maintain high throughput with the highest processing quality, keeping surface chipping below 15 μm.







Selective Surface Activation Induced by Laser – FTMC

- What: Initial tests on dielectrics for laser-induced metallization of dielectric surface.
- Where: Vilnius, Lithuania
- For whom: SMEs working with electronic prototyping and applications
- Why: Unique technology for freeform precise formation of metal tracks on dielectric surface (glass, polymers, semiconductors, and ceramics)







Industrial 3D Metal printing—FTMC

- What: Direct metal laser sintering (DMLS)
 - Rapid metal prototypes and production parts.
 - A range of metals can be used to produce final parts that can be used for end-use applications.
- Where: Vilnius, Lithuania
- For whom: SMEs working in machinery, automotive, aviation, medicine.
- Why: Prototyping possibilities and the possibility to create lightweight complex structures, which cannot be produced by traditional methods (CNC machines).







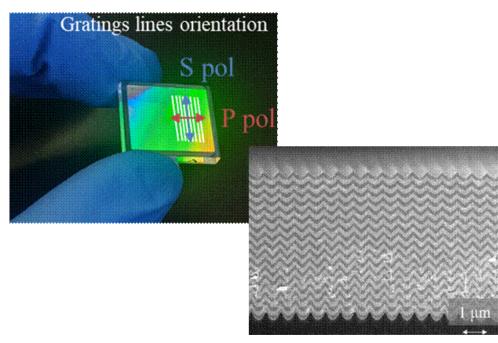


Optical coatings—FTMC

- What: Thin film technologies for micro and/or high-power lasers and various photonic systems.
- Where: Vilnius, Lithuania
- For whom: SMEs working in photonics, industrial and (or)
 research institutions
- Why: Coatings services:
 - Ion beam sputtering (IBS),
 - Magnetron sputtering (MS),
 - Electron-beam evaporation (with glancing angle and/or plasma ion assisted),
 - Atomic layer deposition (ALD)
 - Etching the subsurface of Fused silica and crystals

Optical and structural analysis







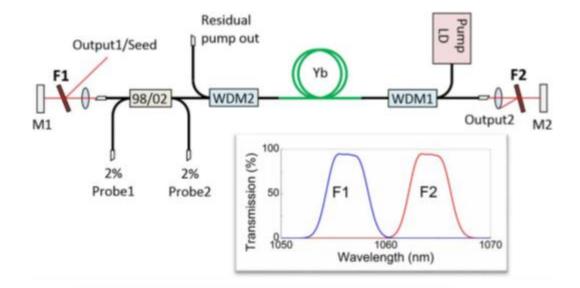


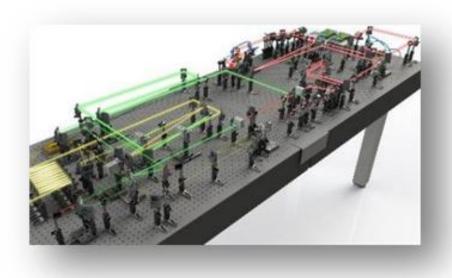




Development of new laser sources—FTMC

- What: Development of solid-state and fiber laser technologies
- Where: Vilnius, Lithuania
- For whom: SMEs working photonics or laser application
- Why: High-output energy diode-pumped nanosecond lasers and high peak and average power picosecond and femtosecond lasers.
- Investigations of fundamental phenomena limiting the maximum output powers of fiber lasers and amplifiers;
- Broadband fiber laser radiation to higher optical harmonics;
- Development and research of innovative combination of fiber laser radiation (coherent, non-coherent and nonlinear);
- Femtosecond and picosecond fibrous oscillators







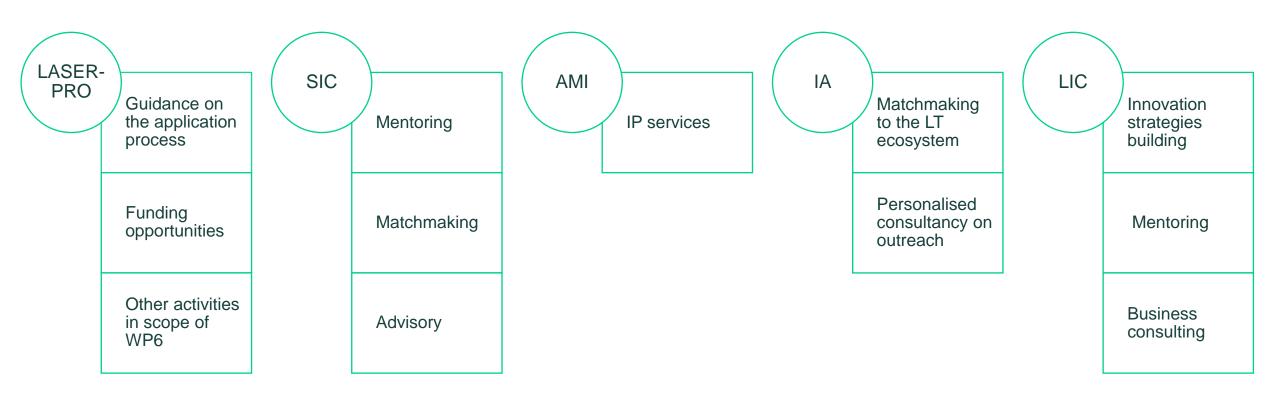




Non-technical services



Summary of non-technical services





Workshops – LASER-PRO

- What: Workshops offering key information on market validation, IP, technology transfer, and innovation financing.
- Where: Czechia, Lithuania, Ukraine (online)
- For whom: SMEs needing information on market potential, IP, tech transfer, and innovation financing.
- Why: Expert support for SMEs within the Laser-PRO project







Mentoring – SIC

- What: Tailored mentoring to support SMEs' growth, from establishment to strategic development.
- Where: Prague, Czech Republic
- For whom: For SMEs that need to gain knowledge for organizational development.
- Why: We provide expert mentoring and consulting to support innovation and accelerate business.







Matchmaking – SIC

- What: Tailored support to identify the ideal business partner and validate commercial potential.
- Where: Prague, Czech Republic
- For whom: For SMEs interested in networking and connection.
- Why: In Czechia, we have a wide network of business partners and experts in identifying the commercial potential of innovations.







Advisory – SIC

- What: Tailored support with grant advice and identifying potential investors for business development.
- Where: Prague, Czech Republic
- For whom: For SMEs needing support in obtaining investment or grant funding.
- Why: We have a wide network of experts providing tailored guidance on grants and identifying potential investors.







IP services – AMIRES

- What: Tailored IP search to identify patent risks early and support informed Innovation, summarised in a clear report.
- Where: Prague, Czech Republic
- For whom: SMEs who aim to patent their findings.
- Why: We provide professional consulting and evaluation of patent threats.

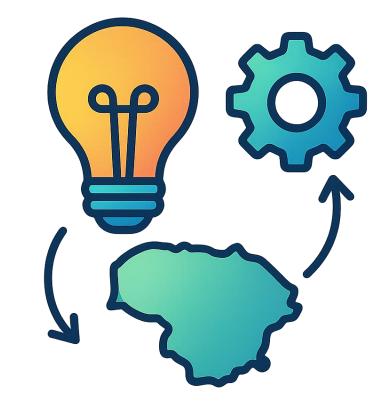






Matchmaking to the LT ecosystem – IA

- What: matchmaking and establishing links with Lithuanian innovation ecosystem.
- Where: Vilnius, Lithuania
- For whom: SMEs seeking business partners and access to R&D and innovation networks in Lithuania.
- Why: At Innovation Agency Lithuania, we maintain direct ties with national industry associations and clusters, research institutions, and networking initiatives.







Personalised consultancy – IA

- What: Personalised consultancy on access to funding, competence development and ecosystem events.
- Where: Vilnius, Lithuania
- For whom: SMEs looking for funding guidance and wanting to build skills as well as strategic connections.
- Why: knowledge of and integration with Lithuanian and European initiatives.

